



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1		1	cylinder block		Included in basic engine, See group 10A
2		5	• bearing cap		
3	835037	5	• Screw		
4	835038	5	• Stud	12468	
5	(818989)	2	• Locating pin		Obsolete part
6	835039	8	• Expansion plug		
7	855828	2	• Locating pin		
8	856230	4	• Plug		
9	835040	2	• Locating pin		
10	952075	5	• Plug		
11	835496	1	• Expansion plug		
12	841423	2	• Bushing		
13	841424	2	• Bushing		
14	841422	1	• Bearing		
15	835497	4	• Locating pin		
16	191026	1	• Plug		
17		8	• piston	12452	
18	940133	1	• Hexagon screw		
19	18651	1	• Gasket		
20	192134	2	• Plug		
21		X	• main bearing kit	12452	
22	841056	1	Flywheel housing		
23	855909	1	Cover plate		
24	947224	4	Hexagon screw		
25	955541	2	Hexagon screw		L=76mm
	955535	3	Hexagon screw		L=32mm
26	942336	5	Spring washer		